



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2018.0079.004

DVS ZERT GmbH hereby certifies that the welding company

**Grampet Debreceni Vagongyár Kft.**  
**Hétvezér u. 24/b.**  
**4034 Debrecen**  
**Hungary**

fulfills the requirements  
for the scope according to


**EN 15085-2:2020 classification level CL1**  
**in the type of activity D, P, M**

in the range indicated in the annex.

validity: 2023-11-10 until 2024-11-11

Düsseldorf, 2023-11-10  
Place and date of issue

Lead auditor: Dipl.-Ing. NAGY

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2018.0079.004

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.3 1.3/X120Mn12 2.1	t = 3 - 24 mm t = 8 - 30 mm t = 3 - 15 mm t = 6 - 14 mm	FW BW FW FW
131	22	t = 1.5 - 6 mm	-
135	1.2/8 1.2/X120Mn12 1.3 1.3 72/X120Mn12 8	t = 3 - 10 mm t = 3 - 12 mm t = 3 - 24 mm t = 3 - 30 mm t = 3 - 40 mm t = 3 - 5 mm	- FW BW FW FW -
141/135	2.1	t = 7 - 30 mm	BW
141	1.2	t = 3 - 12 mm D ≥ 44 mm	BW

### Area of Application:

- New build of railway vehicles and their components
- Maintenance welding of railway vehicles and their components
- Design of railway vehicles and their components
- Design for maintenance welding

### Responsible welding coordinator(s):

István Daróczi, IWE born: 1971-10-25

### 1st deputy(ies) of the responsible welding coordinator(s):

György Áncsán, IWE born: 1965-04-09

### Others deputies:

József Kovács, IWP born: 1964-11-16  
László Kovács, IWP born: 1966-11-10  
Sándor Nagy, IWP born: 1966-10-30  
János Tele, IWP born: 1964-11-18

### Remarks:

The welding coordinator István Daróczi is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/079/18/1A1

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.